

# Industrial Switch Potting IRS 2040-1

### **Application**

Potting of mass-produced switches regularly used in the oil and gas industries, manufacturing, mining, marine and many other extreme environments.

Substrates bonded	Aluminium, Stainless Steel, PVC, ABS
Process	Potting
Pre-treatment	None
Curing conditions	<ul> <li>RT for 24 hours</li> </ul>
Resistances required	<ul> <li>Resistance to moisture and chemicals prevalent in operating environment</li> </ul>
Key selection criteria	<ul><li>High adhesion and impact resistance</li><li>Flame retardant</li></ul>
Customer benefits	<ul> <li>Low shrinkage formulation minimizes stress on components during potting</li> <li>Flowable viscosity enables complete coverage, even in hard-to- reach areas</li> </ul>

## **Application Insight**

September 2023 | Version 1.0



### **Product description**

**IRS 2040-1 Epoxy Potting Compound** is a non-toxic, general-purpose, flameretardant encapsulating compound. It has a long pot life and can be cured at ambient temperatures or accelerated with heat. When cured, IRS 2040-1 exhibits

good surface finish, high electrical strength, good thermal conductivity, low exotherm and low cure shrinkage.

### Features and benefits:

- High electrical insulating characteristics
- Non-toxic
- Good thermal conductivity
- Low shrinkage
- Flame retardant to UL94 V-0 @ 3mm
- Good chemical and water resistance
- Meets the requirements of WEEE and RoHS

### Suitable in applications involving:

- Electronics potting in harsh environments
- Vehicle electronics
- Pipeline inspection systems



#### Let's start by talking about your application t 01865 842842 e info@intertronics.co.uk www.intertronics.co.uk

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