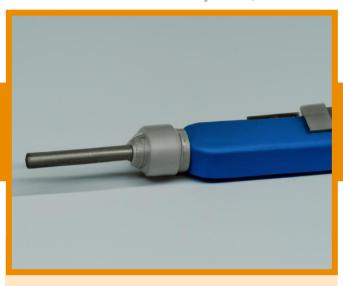


# **Ultrasonic Probe Bonding** IRS2128

## **Application**

Bonding elements into non-destructive, ultrasonic test equipment for a variety of industries including gas, oil, road and rail transport and aerospace.

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Substrates bonded	PC, ABS, Stainless Steel, Aluminium
Process	Bonding
Pre-treatment	None
<b>Curing conditions</b>	<ul><li>20°C for 96 hours</li></ul>
Resistances required	<ul> <li>Resistant to ultrasonic vibrations present during operation of probe</li> <li>-10°C to +110°C temperature resistance</li> </ul>
Key selection criteria	<ul> <li>Toughened adhesive to resist stresses caused by impacts and vibrations</li> </ul>
Customer benefits	<ul> <li>Resilient bonds         withstand thermal         expansion caused by         working environments</li> <li>60-minute working life         allows component         adjustments during         assembly</li> </ul>
	<ul> <li>Room temperature cure negates need for curing equipment</li> </ul>



### **Product description**

**IRS 2128 Toughened Epoxy Adhesive** is a high-performance black resin system. It is more resilient, less brittle and less likely to crack than traditional epoxies, offers high chemical resistance, and excellent adhesion to a wide variety of substrates.

#### **Features and benefits:**

- Excellent adhesion to a variety of metals, plastics and GRP
- Toughened, impact resistant adhesive
- Dimensionally stable
- Good gap filling properties
- Long pot life

#### Suitable in applications involving:

 Bonding of metals, composites or plastics

