

# **Application Insight**

May 2023 | Version 1.1

# Train Track Levelling Sensor Bonding IRS 2112

## **Application**

Bonding of levelling sensors to concrete railway bearers and sleepers

Substrates bonded	Concrete and ABS moulding
Process	Bonding
Pre-treatment	None
Curing conditions	<ul> <li>Ambient outdoor temperatures</li> <li>Handling strength in minutes</li> <li>Full cure in 6 hours</li> </ul>
Resistances required	<ul> <li>Fuel and oil resistance</li> <li>Resistant to vibration caused by passing trains</li> <li>Outdoor operating temperatures from -40°C to 60°C</li> </ul>
Key selection criteria	<ul> <li>Supplied in convenient, two-part cartridges</li> <li>Non-flowing viscosity</li> <li>Non-toxic and RoHS compliant</li> </ul>
Customer benefits	<ul> <li>Cures to handling strength in minutes, boosting sensor installation productivity</li> <li>Cartridge format permits easy field application</li> </ul>



### **Product description**

#### IRS 2112 Fast Curing General Purpose

**Epoxy Adhesive** is a rapid curing, general purpose two-part epoxy adhesive. It has excellent adhesion to a wide variety of substrates, including metal, glass, composites, GRP, glass fibre, ceramic, ferrite, wood, rigid plastic and many other common substrates.

### Features and benefits:

- Versatile, general-purpose adhesive
- Fast curing
- Excellent electrical properties
- Convenient packaging
- Non-toxic
- RoHS compliant

Suitable in applications involving:

General bonding



Let's start by talking about your application t 01865 842842 e info@intertronics.co.uk www.intertronics.co.uk



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