

**For assistance and enquiries, please contact one of our technical specialists:**

01865 842842  
info@intertronics.co.uk

INTERTRONICS  
Station Field Industrial Estate  
Banbury Road  
Kidlington  
Oxfordshire  
OX5 1JD  
England

**[www.intertronics.co.uk](http://www.intertronics.co.uk)**

## **Instructions for Side-by-Side Double Syringe Cartridges**

[intertronics.co.uk/mix](http://intertronics.co.uk/mix)



**Before you start**

Allow material to come to an ambient temperature before use. If a material has been stored in a cold place (e.g. a warehouse in winter), it can be too thick to mix and dispense easily and correctly. Similarly, some materials will become too low in viscosity to mix and dispense correctly if stored in a very warm place. Some materials which are quite thick (highly viscous) at room temperature, and therefore difficult to dispense, can be gently warmed prior to use. If in any doubt, please consult us.

1. Read and follow the health & safety instructions on the adhesive packaging and material safety data sheet. Use the appropriate PPE. Good practice would be to wear eye protection and gloves when handling any adhesive. Understand the working life of the material as well as the cure time.
2. Remove the cartridge from the packaging and place in the **dispensing gun**.
3. Holding the cartridge vertical with the cap at the top, unscrew the cap or break the seal.



4. Gently squeeze the dispensing gun trigger, and make sure that both of the material components are being pushed out evenly. Wipe off any excess material, and screw on the static mixing nozzle.
5. By squeezing the trigger, dispense the material components through the static mixing nozzle until they reach the end. It is recommended that the first 1-2ml from a new mixer be discarded. By the use of the manufacturers' specified mixing nozzle, the material now dispensed from the tip will be adequately and properly mixed for use.
6. It is acceptable to store partially used cartridges with the static mixing nozzle attached. A new one will be needed next time the cartridge is used. Alternatively, remove the used static mixing nozzle, wipe off excess material and replace cap, being very careful to avoid any cross contamination.



**Disposal**

Discard cartridges and any unused material in line with your local hazardous waste disposal guidelines.