

Description

Replace tape, wax, lacquers and fixtures with **Dymax SpeedMask** temporary masking resins, which offer reliable protection against most metal finishing processing environments. Their tenacious adhesion seals and protects machined, ground, or polished surfaces during tumbling, peening, abrading or cleaning processes.

Grinding and peening masks eliminate external damage to edges and surfaces and internal cavity FOD. SpeedMask resins also seal cavity openings and prevent contamination from acid, alkaline and plating solutions, as well as the debris from air plasma spray, HVOF, peening and grit blasting.

Features & Benefits

- Apply and cure in seconds
- Reduce labour, rework and scrap
- Easy to automate
- Environmentally and worker-friendly
- Metallurgically neutral
- Minimal capital investment
- Major OEM approvals



Applications

Masking for:

- Acid Stripping
- Anodising
- Chemical Milling
- Plating

Dymax advanced technology SpeedMask UV resins, curing lamps and accessories simplify regulatory compliance, and bring efficiency and cost reduction to new parts manufacturing, overhaul and repair, turbine and metal finishing, as well as orthopaedic implant, surgical instrument and medical device component processing. Clean burn-off grades and peelable and water soluble masks are available.





DYMAX SpeedMask is applied



Dymax SpeedMask is UV cured instantly



Part is ready for processing



Part is processed



DYMAX SpeedMask is removed



Part is finished



Product name	Description	Viscosity	Hardness	Appearance
Thermal Plasma Spray				
DYMAX 706	· Acid strip and thermal spray- coating mask · Burn-off removal	43,000	D75	Clear
DYMAX 718	· APS and HVOF resin with aluminium oxide for wear resistance	50,000	D80	White



Product name	Description	Viscosity	Hardness	Appearance	
DYMAX 724	Low adhesionDry-surfacetreatmentNVP freeEasy peel	70,000	D40	Clear	
Mild Plating & Bla	sting				
DYMAX 726-SC	· Chemical and heat resistant gel with See-Cure · Blue to Pink · Easy peel	45,000	D40	Blue	
Plating & Chemical Process					
DYMAX 728-G	· Aggressive chemical resistance for plating · Green in colour · Peelable	25,000	D55	Green	



Product name	Description	Viscosity	Hardness	Appearance
DYMAX 729	 Plating and harsh chemical mask High temperature resistance High adhesion Burn-off removal 	20,000	D70	Clear
DYMAX 7602	· Plating, anodising, grit blasting and acid stripping · Colour change upon cure (pink to yellow-green) · Resistant to strong acids and etchants · Easy peel-off removal · LED UV curable	23,000	A76	Pink



Product name	Description	Viscosity	Hardness	Appearance	
Plating, Plasma S	Plating, Plasma Spray, Blasting & Anodising				
717-R	· Fast curing · Peel-off after hot-water soak · Sprayable · High visibility red colour · ISO 10993 Cytotoxicity approved	21,000	D60	Red	
DYMAX 730-BT	· Trimmable · Aggressive chemical resistance for plating and anodising · Easy to peel	20,000	D36	Blue	



Product name	Description	Viscosity	Hardness	Appearance
DYMAX 731-REV-	· Aggressive processing mask · High adhesion · Bright yellow in colour · Replacement for 717-R (limited depth of cure)	18,000	D55	Yellow
DYMAX 733	· High adhesion · Aggressive processing mask · Faster cure speed than 717-R and 728-G	25,000	D50	Clear

⁼ Our most popular products in this range



Safety Data Sheets

For the latest SDS for this product, please e-mail msds@intertronics.co.uk

Other Information

See how Dymax SpeedMask works as part of a real application in this Case Study:



Improving masking process for electroless nickel plating in Aerospace and Defense applications

A manufacturer of landing gear and actuation systems for the aerospace market was looking for efficiencies in their electroless nickel plating process. Their wanted to automate the masking process and increase throughput, which they achieved with Dymax SpeedMask 7601 and a Dymax BlueWave 200 UV curing lamp.





How MTU Aero Engines is using a liquid mask to revolutionise its surface processing

MTU Aero Engines, a leading German manufacturer of military and civil aircraft engines, sought an efficient and repeatable alternative to manually applied masking tapes for their valuable components. By implementing Dymax Speedmask and automated dispensing equipment to the process, the team at MTU greatly increased throughput, reduced costly rejects, and achieved near zero tolerance levels.

See our <u>Technical Articles and White Papers</u> page for a technical whitepaper on <u>Environmentally Safe</u>, <u>UV Curable Masking Resins Reduce Aircraft Component Manufacturing Costs</u> – by Rich Golebiewski, Dymax Corp

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