

Description

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Preci-Tip™ Precision Dispensing Tips or Nozzles are designed for accurate dispensing of dots, beads or in-fills. Their streamline conical fluid path delivers considerably higher fluid flow rates and lower dispense pump back pressures than most standard dispensing tips. This results in improved dispensing accuracy and component life. The thin wall nozzle cores are produced using a deep drawing process, giving particularly low resistance to fluid flow, and exceptional accuracy and robustness compared to plastic dispensing tips or nozzles.

They have an industry standard <u>Luer Lock</u> thread and can be used with common dispensing barrels or valves.

Preci-Tip Precision Dispensing Tips feature walls which are very thin and rigid, resulting in a smaller outer diameter (OD) required for large inner diameter (ID) fluid paths. This can be particularly useful where a small gauge tip is needed, without compromising on fluid dispense rates. The thin walls further enhance the accuracy and definition of dots, lines or special patterns, and dramatically reduce fluid stringing or tailing tendencies.

Preci-Tip Precision Dispensing Tips *standard* gauge tips are made from *phosphor bronze with electroless nickel coating*. This provides a hard, abrasion resistant nozzle with low resistance to fluid flow. As an option, Preci-Tips are available with a *nickel PTFE coating* – an electroless nickel coating



with polytetrafluoroethylene particles. This provides a hard, abrasion resistant, inert, lubricious and hydrophobic surface which provides even better release of liquids and oils. *Micro-gauge* Preci-Tips are made from *nickel silver*. All Preci-Tips have polypropylene hubs.



Features & Benefits

- Dispense dots and beads as small as 50 microns
- High accuracy, repeatable dispensing
- Reduces dispense pump back pressure, improving performance
- Tips are clog-resistant and tapered for ease of flow, with good fluid break-off



- Resist stringing
- Rigid metal nozzles have a much longer lifespan than single-use plastic dispensing tips
- Precise exit apertures
- Industry standard Luer Lock fitting compatible with any of our dispensing valves, pumps, or barrels

Applications

 Dispensing of adhesives, UV cured adhesives, filled adhesives (thermally or electrically conductive), solder paste

- Automated dispensing applications with tight tolerances and micro quantities
- Semiconductor packaging, encapsulation, underfills
- Applications and processes requiring repeatability and accuracy for validation, such as medical device assembly
- Placement of viscous, small diameter dots and lines
- Deposit of high surface tension fluid into wells
- Silicone gasket applications
- Dropping of phosphor laden silicone onto LEDs
- Dispense of grease/thermal grease
- Cavity fill
- Paste dispensing





Preci-Tip Precision Dispensing Tips – standard gauges



Phosphor bronze with electroless nickel coating



Product Code	Gauge	Colour	ID (inch)	ID (mm)	OD (inch)	OD (mm)
IDMSPREC18 PB-EN	- 18	Pink	0.041	1.039	0.049	1.240
IDMSPREC19 PB-EN	19	Tan	0.034	0.859	0.042	1.059
IDMSPREC20 PB-EN	20	Green	0.027	0.681	0.035	0.879
IDMSPREC21 PB-EN	21	Light Blue	0.024	0.610	0.032	0.810
IDMSPREC23 PB-EN	23	Purple	0.022	0.564	0.025	0.635



IDMSPREC25 PB-EN	25	White	0.017	0.437	0.020	0.508
IDMSPREC27 PB-EN	27	Red	0.013	0.335	0.016	0.406
IDMSPREC30 PB-EN	30	Black	0.009	0.234	0.012	0.305





Preci-Tip Precision Dispensing Tips – standard gauges with nickel PTFE coating								
Phosphor bro	Phosphor bronze with nickel PTFE coating							
Intertronics								
Product Code	Gauge	Colour	ID (inch)	ID (mm)	OD (inch)	OD (mm)		
IDMSPREC18 PB-PTFE	- 18	Pink	0.041	1.039	0.049	1.240		
IDMSPREC19 PB-PTFE	19	Tan	0.034	0.859	0.042	1.059		
IDMSPREC20 PB-PTFE	20	Green	0.027	0.681	0.035	0.879		
IDMSPREC21 PB-PTFE	21	Light Blue	0.024	0.610	0.032	0.810		



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IDMSPREC30 PB-PTFE	30	Black	0.009	0.234	0.012	0.305	

Preci-Tip Precision Dispensing Tips – micro gauges



Nickel silver						
Product code	Size	Colour	ID (inch)	ID (mm)	OD (inch)	OD (mm)
IDMSPREC- M150-NS	150µm	Blue	0.006	0.159	0.010	0.244
IDMSPREC- M100-NS	100µm	Orange	0.004	0.108	0.008	0.208
IDMSPREC0- M050-NS	50µm	Yellow	0.002	0.057	0.007	0.169

Specifications



Nominal overall length	18mm
Hub temperature tolerance	-23°C to 100°C

Other Information

	25 Top Dispensing Tips An invaluable list of do's and don'ts for liquid, fluid and paste dispensing, to help you achieve optimal adhesive and fluid dispensing processes.
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Ordering Information





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