

### **Description**

Also available to buy online at

**IRS 2127 Fast Cure Epoxy Sealant** is a non-sagging, thixotropic, soft, fast setting epoxy sealant, which bonds well to a wide range of materials. A two part system, it is supplied in convenient side-by-side double syringe cartridges, complete with static mixing nozzles. It can be considered as an alternative to a silicone adhesive sealant where faster cure time and cure depth are required.

#### **Features & Benefits**

- Sets in minutes at room temperature
- Applied as a bead, will not sag even on a vertical surface
- Will bond to metals, glass, wood, rubbers and many plastics
- Excellent for gap or crack filling
- Thixotropic
- Convenient packaging



## **Specifications**

Specification	Specification		
Colour	Milky white (fairly clear in thin section)		
Shelf life	12 months from date of manufacture		
Cure schedule 10 gram mix at 23°C			
Pot life	5-10 minutes		
Handling strength	15 minutes		
Full cure	2 hours		
Cured properties  Measurements taken at 23°C			
Hardness	Shore A 75, Shore D 25		
Temperature resistance	-55°C to +100°C		

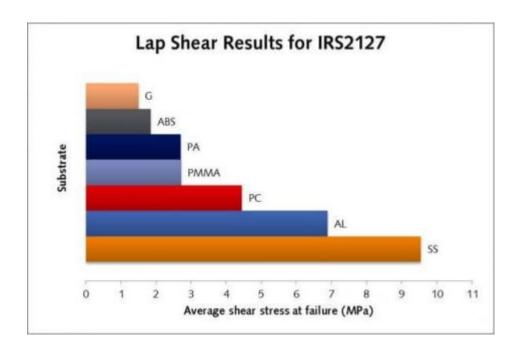


Specification	
Lap shear (Al/Al)	20MPa
Tensile strength	47MPa
Sealing capability	Able to seal gas tight (1×10 <sup>-7</sup> mbar l/s or better)

Lap shear adhesion		
Stainless steel	9.6 MPa	
Aluminium 6082 T	6.9 MPa	
Polycarbonate	4.5 MPa	
PMMA	2.7 MPa	
Nylon 6/6	2.7 MPa	
ABS	1.9 MPa	



Lap shear adhesion		
Glass	1.5 MPa	



Lap shear results for IRS 2127



### **Safety Data Sheets**

For the latest SDS for this product, please e-mail msds@intertronics.co.uk

#### Other Information

See our <u>Technical Bulletins & Articles</u> page for a link to <u>Instructions: 50ml Side-by-Side Double Syringe</u> Cartridges

### **Ordering Information**

IRS 2127 is available in a convenient side-by-side double syringe cartridge.

The IRS 2127-50KIT contains a 50 gram cartridge of epoxy, a Syringe Gun and three static mixing nozzles. It is ideal for product evaluations or small quantity users.



Part number	Description
IRS2127-50G	
Intertronics SHOP #	Fast Cure Epoxy Sealant, Double Syringe Cartridge, 50 gram
IRS2127-200G	
Intertronics SHOP #	Fast Cure Epoxy Sealant, Double Syringe Cartridge, 200 gram



Part number Description	
IRS2127-50KIT	
intertronics SHOP	Fast Cure Epoxy Sealant Kit Contains 50 gram cartridge of epoxy, a Syringe Gun and three static mixing nozzles
IDM805001	Syringe Gun – for 50g cartridges
IDM2N10	Static Mixing Nozzle (pkg 10) – for 50g cartridges

For best results, store away from strong alkalis, oxidising materials, strong acids and amines. Keep only in the original container. Keep container upright and tightly closed, in a cool, well-ventilated place. Protect containers from damage. Bund storage facilities to prevent soil and water pollution in the event of spillage. The storage area floor should be leak-tight, jointless and not absorbent.

## Let's start by talking about your application





- Name\*
- Company\*
- Phone\*
- Email\*
- Post code\*

If you're in the UK, knowing your postcode would help us get in touch even more quickly. If you're outside the UK, please indicate your country.

■ Tell us about your application



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# **intertronics**

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Last updated: January 2024 Version: 2.6

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