

D			4 -		
Des	cr	ın	tı	റ	n
		v	u	v	

Also available to buy online at

IRS 2126 Fast Cure Flexible Epoxy Adhesive is a high performance, thixotropic black resin system. Its combination of flexibility and high adhesive strength lends itself to many high technology bonding applications. A two part system with a simple 1:1 mix ratio, it is supplied in a convenient side-by-side double syringe cartridge, complete with static mixing nozzles, or in small twinpacks.

Features & Benefits

Cures to a flexible polymer





- Sets in minutes at room temperature
- Will bond to most substrates, including metal, glass, wood, rubber and many plastics
- Good adhesion to flexible substrates
- Good temperature and oil resistance
- Good shock resistance
- Conveniently packaged supplied in 50ml dual cartridge for easy application, or in small twinpacks
- Long shelf life 12 months from date of manufacture

Applications

■ Cable harness assemblies, wiring, cable joints & terminations, heat-shrink sealing



Electronics sealing and small potting

Structural bonding

Specifications

Specification	
Mix ratio	1:1 resin to hardener
Viscosity	Resin: ~ 17,000 cps Hardener: high (thixotropic)
Mixed viscosity	~ 25,000 cps
Specific gravity	Resin: 1.16 Hardener: 1.18
Colour	Black
Cure schedule 10 gram mix at 23°C	
Pot life	5-10 minutes



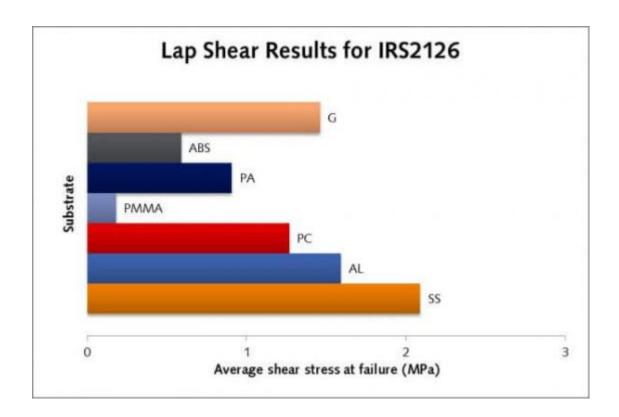
Specification	
Handling strength	20 minutes
Full cure	2 hours
Maximum recommended mix	25 grams
Cured properties Measurements taken at 23°C	
Hardness, Shore A	80
Lap shear strength (AI/AI)	9MPa
Temperature range	-40 to 150°C
Peel strength (neoprene/neoprene)	50N/25mm

Lap shear adhesion	
Stainless steel	2.1 MPa



Lap shear adhesion	
Aluminium 6082 T	1.6 MPa
Polycarbonate	1.3 MPa
PMMA	0.2 MPa
Nylon 6/6	0.9 MPa
ABS	0.6 MPa
Glass	1.5 MPa





Safety Data Sheets



For the latest SDS for this product, please e-mail msds@intertronics.co.uk

Other Information



Structural Adhesives Selector Guide

Start your adhesive selection process by reading our Structural Adhesives Selector Guide, detailing different chemistries and material specifications.





Adhesive Problem? What's the Cure?

A guide to adhesive bonding, considering structural bonding and the criteria involved for successful assembly.

See how the IRS 2126 works as part of a real application in this adhesive Case Study:





Flexible epoxy adhesive gives strength and durability to mosaic art
British artist Carrie Reichardt relies on our structural adhesives to ensure
a strong bond in her creative pieces.

Our Technical Bulletins & Articles page has links to:

■ Instructions: 50ml Side-by-Side Double Syringe Cartridges

Ordering Information

IRS 2126 is available in a convenient side-by-side double syringe cartridge, or in small twinpacks.

The IRS 2126-50KIT contains a 50 gram cartridge of epoxy, a dispensing gun and three static mixing nozzles. It is ideal for product evaluations or small quantity users.



Part number	Description
IRS2126-50G	
intertronics SHOP #	Fast Cure Flexible Epoxy Adhesive, Double Syringe Cartridge, 50 gram
IDM805001	Dispensing Gun
IDM2N10	Static Mixing Nozzle (pkg 10)
IRS2126-50KIT	
intertronics SHOP #	Fast Cure Flexible Epoxy Adhesive Kit – Contains 50 gram cartridge of epoxy, a dispensing gun and three static mixing nozzles



Part number	Description	
IRS2126-10G		
intertronics SHOP #	Fast Cure Flexible Epoxy Adhesive, Twinpack, 10 gram	

Storage: Store in the original unopened containers under cool dry conditions between 15° and 25°C.

Let's start by talking about your application





- Name*
- Company*
- Phone*
- Email*
- Post code*

If you're in the UK, knowing your postcode would help us get in touch even more quickly. If you're outside the UK, please indicate your country.

■ Tell us about your application



Any information that you submit using this form will be processed according to our privacy policy.

Comments

This field is for validation purposes and should be left unchanged.

Submit

Supplied by:

intertronics

INTERTRONICS

12a Station Field Industrial Estate, Banbury Road, Kidlington Oxfordshire England OX5 1JD

t 01865 842842 e info@intertronics.co.uk

Last updated: January 2024 Version: 3.8

Statements, technical information and recommendations contained herein are based on tests we believe to be reliable but they are not to be construed in any manner as warrantees expressed or implied. The user shall determine the suitability of the product for his intended use and the user assumes all risk and liability whatsoever in connection therewith.