

**Description** 

Also available to buy online at

SHOP 🕁





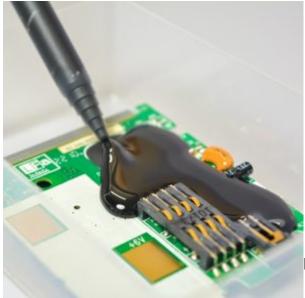
IRS 3078 Polyurethane Potting Compound is a semi-

rigid, room temperature curing and electrically insulating black polyurethane potting compound. The material is low viscosity, flowable and available in convenient side-by-side double syringe cartridges. It offers high adhesion and impact resistance, with a resilient Shore D 65 hardness.

IRS 3078 may be used as a low viscosity adhesive.

#### **Features & Benefits**



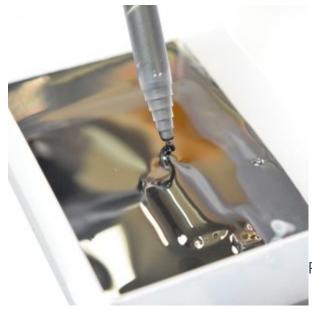


Flowable, semi-thixotropic

- High impact resistance
- Good electrical insulation properties
- Room temperature curing
- High adhesion
- Packaged in convenient side-by-side cartridges

#### **Applications**





Potting and encapsulating electronic assemblies

- Bonding of dissimilar materials
- Sealing road studs

#### **Specifications**

**Specification** 



Mix ratio by weight	0.90:1	
Mix ratio by volume	1:1	
Viscosity	2,000 mPas	
Colour	Black	
Specific gravity	1.10	
Working life	6 minutes @ room temperature	
Cure schedule	Bondline temperature 10°C RT (20-25°C) 80°C	Time 24 hours – full cure 12 hours – full cure 6 hours – full cure
Typical properties		
Hardness, Shore D	65	
Temperature range	-40 to +130°C	
Thermal conductivity	> 0.2 W/mK	
Comparative tracking index	> 600 V	
Electric strength	10 kV/mm	



Volume resistivity	5 x 10 <sup>14</sup> ohm.cm	
Surface resistivity	6.9x10 <sup>15</sup> 🛭	
Peak exotherm	65°C	
Impact strength	8.33 KJ/m <sup>2</sup>	
Max elongation	23.5%	
Permittivity	3.25 KHz	

Lap shear strength	
Aluminium to Aluminium	14 Kg/cm <sup>2</sup>
Stainless Steel to Stainless Steel	12 Kg/cm <sup>2</sup>



#### **Safety Data Sheets**

For the latest SDS for this product, please e-mail <a href="mailto:msds@intertronics.co.uk">msds@intertronics.co.uk</a>

As of 24 August 2023, adequate training is required before industrial or professional use of this product

#### **Other Information**

See IRS3078 as part of a real application in this potting compound Case Study:





#### Potting compound and accurate, reliable dispensing for automotive lighting

Requiring a potting compound which could provide environmental protection to their high-powered outdoor LED lights, lighting manufacturer Venta Global selected IRS 3078 and a metering, mixing, and dispensing system to create a straightforward and repeatable process.

Our Technical Bulletins & Articles page has links to:

■ Instructions: 50ml Side-by-Side Double Syringe Cartridges





#### Structural Adhesives Selector Guide

Start your adhesive selection process by reading our Structural Adhesives Selector Guide, detailing different chemistries and material specifications.



#### Adhesive Problem? What's the Cure?

A guide to adhesive bonding, considering structural bonding and the criteria involved for successful assembly.



#### **Ordering Information**

IRS 3078 is available in a convenient side-by-side double syringe cartridge.

The IRS3078-50KIT contains a 50ml cartridge of epoxy, a Syringe Gun and three static mixing nozzles. It is ideal for product evaluations or small quantity users.

Part number	Description
IRS3078-50ML	
intertronics SHOP #	Polyurethane Potting Compound, Double Syringe Cartridge, 50ml



Part number	Description	
IRS3078-200ML		
intertronics SHOP &	Polyurethane Potting Compound, Double Syringe Cartridge, 200ml	
IRS3078-5KG	Polyurethane Potting Compound, 5KG bulk kit	
<u>IDM805001</u>	Dispensing Gun for 50ml Cartridge	
<u>IDM812001</u>	Dispensing Gun for 200ml Cartridge	
IDM2N10	Static Mixing Nozzle for 50ml Cartridges (pkg 10)	
IDMSMTS9-24	Static Mixing Nozzle for 200ml Cartridges (pkg 10)	



Part number	Description	
IRS3078-50KIT		
intertronics SHOP 6	Polyurethane Potting Compound Kit – contains 50ml cartridge of epoxy, a Syringe Gun and three static mixing nozzles	

**Storage:** Store in the original unopened containers under cool dry conditions between 15° and 25°C.

#### Let's start by talking about your application





- Name\*
- Company\*
- Phone\*
- Email\*
- Post code\*

If you're in the UK, knowing your postcode would help us get in touch even more quickly. If you're outside the UK, please indicate your country.

■ Tell us about your application



Any information that you submit using this form will be processed according to our privacy policy.

Name

This field is for validation purposes and should be left unchanged.

Submit

Supplied by:

#### intertronics

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