

Araldite 2021-1 & Araldite 2022-1

Araldite 2021 and Araldite 2022 have now been superseded by newer, equivalent performance products – [Araldite 2021-1 and Araldite 2022-1](#).

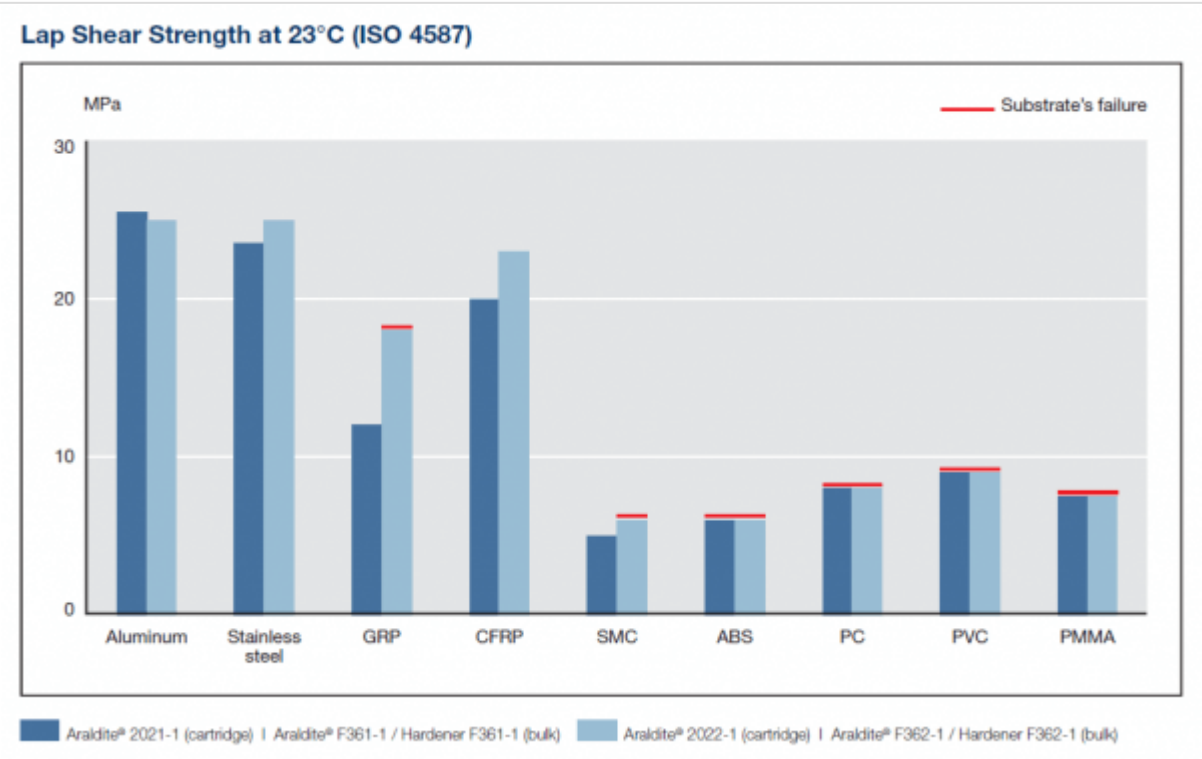
Typical performance		
	Araldite® 2021-1	Araldite® 2022-1
Pot life	3 min	10 min
Fixture time	9 min	12 min
Maximum service temperature	100 °C	100 °C
Tensile strength	42 MPa	45 MPa
Tensile modulus	1 800 MPa	1 700 MPa

Designed for fast bonding of dissimilar substrates, **Araldite 2021-1** and **Araldite 2022-1** offer a range of benefits:

- Excellent adhesion to metals, thermoset composites and most thermoplastics
- Good adhesion with minimum surface preparation
- Tolerant to mix-ratio variations
- Optimum ratio open-time / cure time for increased productivity

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- High resilience
- Good temperature resistance of up to 100°C
- Good long-term durability
- Easy processing
- Innovative cartridge packaging



These two products also provide high toughness to environmental conditions including vibrations, shock and dynamic loading and are ideal for vertical applications where gap filling and sagging

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properties are required.

[Contact our product specialists](#) for more information on the suitability of [Araldite 2021-1 and Araldite 2022-1](#) for your application.

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