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Instructions for Side-by-Side Double Syringe Cartridges

intertronics.co.uk/mix



Before you start

Condition the material at ambient temperature, orientating cartridge vertically (cap up) to allow any air to rise to the cap end. Variations in temperature can have an effect on the viscosity if the material is colder or warmer than expected.

1. Read and follow the health & safety instructions on the adhesive packaging and material safety data sheet. Use the appropriate PPE. Good practice would be to wear eye protection and gloves when handling any adhesive. Understand the working life of the material as well as the cure time.
2. Remove the cartridge from the packaging and place in the **dispensing gun**.
3. Holding the cartridge vertical with the cap at the top, unscrew the cap or break the seal.



4. Gently squeeze the dispensing gun trigger, and make sure that both of the material components are being pushed out evenly. Wipe off any excess material, and screw on the static mixing nozzle.
5. By squeezing the trigger, dispense the material components through the static mixing nozzle until they reach the end. It is recommended that the first 1-2ml from a new mixer be discarded. By the use of the manufacturers' specified mixing nozzle, the material now dispensed from the tip will be adequately and properly mixed for use.
6. It is acceptable to store partially used cartridges with the static mixing nozzle attached. A new one will be needed next time the cartridge is used. Alternatively, remove the used static mixing nozzle, wipe off excess material and replace cap, being very careful to avoid any cross contamination.



Disposal

Discard cartridges and any unused material in line with your local hazardous waste disposal guidelines.